



Westlock Global Offices







As increasingly sophisticated flow control systems are installed to improve productivity and reduce maintenance downtime, stringent requirements are evolving within the process industry for reliable monitoring and control systems.

Established in 1984, Westlock has been committed to the development of innovative solutions for the monitoring and control of process control valves.

Westlock's commitment to leading edge technology remains second only to its dedication to producing products of quality. By anticipating the changing needs of the process industry, Westlock's development team is focused on implementing technological advancement of valve monitoring, control and diagnostic systems which satisfy the latest international standards and a wide array of process conditions.

Since its formation, Westlock has supplied more than 1,250,000 devices which have been installed throughout the world in the chemical, oil, gas, pharmaceutical, food, beverage, power and paper industries.



Chemical Industry

Food and Beverage Industry

Pharmaceutical Industry



**Knowledge based solutions** 

# **Rotary and Linear Valve Position Monitors**

# **Accutrak**<sup>®</sup>

Contents



# Rotary and Linear Valve Position Monitors

Designed around a unique self-locking spring-loaded TouchSet cam mechanism attached to a stainless steel shaft and housed in a weatherproof rated aluminium, stainless steel or engineered resin enclosure, the Accutrak utilised bushings at both ends to assure concentric turning of the cams.

For digital signalling to lights, motors, micro processors or peripheral equipment, two position sensors are standardly housed within the enclosure. The requirement for tools to adjust cam settings is unnecessary. The self-locking TouchSet cam mechanism allows for a quick and simple hand operation in the setting of both sensors. Additionally, the Accutrak is specifically designed for ease of wiring by the incorporation of abundant working space and a direct wire-feed terminal block. All that is necessary to make the unit operational is the bringing in of electrical leads to a single juncture.

# **Quantum**<sup>®</sup>



### **Control Monitors**

Addressing the increasing demand for low power monitoring and control of automation process valves, the Westlock Quantum LP integrates position sensors, low power energy solenoid valves, and fugitive emissions monitors into a single unit meeting the specific standards set by international approval agencies. Engineered and certified to meet Weatherproof and HAZARDOUS location requirements and ATEX category 1, 2 or 3 areas, the Quantum LP elevates the integration of sensors and controls to a new level.

# Intellis®



### Network Monitors

By integrating an I/O card within the Quantum Control Monitor, Westlock has created the capability for networking field devices. The merging of field devices and I/O results in the elimination of remote I/O cabinents, reduction of wiring costs, and efficient on-line predictive and maintenance diagnostic programs.

Network Protocol include As-i, Devilenet, Modbus, Profibus and Foundation Fieldbus.

#### Linear Accutrak<sup>™</sup> 9900 Series

Zytel engineered resin high impact strength and chemical resistance weatherproof enclosure for non hazardous or intrinsically safe applications. (Category 2 & 3)

Switches:	1 or 2 x V3 SPDT mechanical switches.
	1 or 2 x V3 SPDT gold plated mechanical switches.
	1 or 2 x Inductive Proximity sensors.
	1 or 2 x Magnum XT90 Hermetically sealed.
Conduit Entry:	1 or 2 x 1/2" NPT, M20.
Solenoid:	RGS-Falcon (see page 7 for options).



Aluminium weatherproof Enclosure for Non Hazardous or Intrinsically Safe Applications. (Category 2 & 3)
Switches:
1 or 2 x V3 SPDT or DPDT mechanical switches.
1 or 2 x V3 SPDT Gold Plated mechanical switches. (Simple Apparatus) EExia
1 or 2 x Inductive proximity sensors. (Intrinsically Safe) EExia
1 or 2 x Magnum XT90 hermetically sealed. (Simple Apparatus - EExia)
Conduit Entry:
1 or 2 x M20, PG13.5, '\s''NPT, '\s''NPT.
Position Transmitters: B5 C5



### Rotary Accutrak<sup>™</sup> 3000 Series Small

Ex II 2G D - EExia IIC T6 - 05 ATEX 2242 X

, ,	resin high impact strength and chemical resistance weatherproof enclosure for Non insically Safe Applications. (Category 2 & 3)	
Switches:	1 or 2 x V3 SPDT or mechanical switches.	
	1 or 2 x V3 SPDT Gold Plated mechanical switches. (Simple Apparatus - EExia)	
	1 or 2 x Inductive proximity. (Intrinsically Safe EExia)	
	1 or 2 x Magnum XT90 hermetically sealed. (Simple Apparatus - EExia)	
Conduit Entry:	1 or 2 x M20, PG13.5, 1/2"NPT, 3/4" NPT.	



Rotary Accu	trak <sup>™</sup> 2200 Series	EExd IIB Aluminium Enclosure		-
	T6 – 03 ATEX 134361X			
Aluminium explosic	onproof enclosure for category 2 & 3 H	azardous Area Applications.		
Switches:	1, 2, 3 or 4 x V3 SPDT mechanical	switches.		C. The
	1 or 2 x DPDT mechanical switche	25.		5 27/
	1, 2, 3 or 4 x Inductive proximity s	ensors.	- Con	XI
	1, 2, 3 or 4 x Magnum XT90 herme	etically sealed.	1	
Conduit Entry:	2, 3 or 4 x M20, M25, 3/4" NPT.			

Position Transmitters: RS, CS.



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# **Accutrak**<sup>®</sup>

**Rotary and Linear Valve Position Monitors** 



LZ1 Enclosure
135109X.
Grilamid, Anodised Aluminium, Stainless Steel.
1 or 2 Magnum XT90 sensors.
9 point Exe.
1, 2 or 3 x M20, M25, 3/4" NPT
316 Stainless Steel, Aluminium, NAB.
136624X.
Anodised Aluminium or Stainless Steel.
136624X.
Grilamid.
1, 2, 3 or 4 x V3 SPDT gold plated mechanical switches.
1, 2, 3 or 4 x inductive proximity sensors.
1, 2, 3 or 4 x Magnum XT90 hermetically sealed.
1, 2 or 3 x M20, M25, 3/4" NPT.
Foundation Fieldbus.



#### Ex II 2G D - EExd IIC T5/T6 - 02 ATEX 133287X. Aluminium explosionproof enclosure for category 2 or 3 Hazardous Applications. Material Options: Anodised Aluminium or Stainless Steel. 1.2, 3 or 4 x V3 SPDT mechanical switches. Switches: 1 or 2 x DPDT mechanical switches. 1 or 2 x Inductive proximity. 1, 2, 3 or 4 x Magnum XT90 hermetically sealed. 1 or 2 x M20, M25, 3/4" NPT. Conduit Entry: Alternative Enclosure Materials: 316 Stainless Steel.



ar Accutrak <sup>™</sup> 2800 Seri	es EExd IIC Linear Enclosure
Ex II 2G D – EExd IIC T6 – 03	ATEX 135478X.
Aluminium explosionproof Area Applications.	enclosure for Linear Monitoring Approved category 2 or 3 Hazardous
Material:	Grilamid.
Switches:	1, 2, 3 or 4x Magnum XT90 hermetically sealed.
Conduit Entry:	1, 2 or 3 x M20, M25, 3/4" NPT.
Solenoid:	RGS-Falcon (see page 7 for options).



Ex II 2G - EExd IIC T6 - 03 ATEX 134002X. Magnum hermetically sealed proximity sensors with 316 stainless steel enclosure for corrosion resistant linear monitoring. Approved for category 2 or 3 Hazardous Areas. Switches: Hermetically sealed. 3amps@120vac, 2 amps@24vdc, 1.5amps@240vac Rating: M20, 3/4" NPT. **Conduit Entry:** SPDT or DPDT. Contacts:

Quantum <sup>™</sup> 2200 Seri	es	EExd IIB Aluminium Housing
Ex II 2G D – EExd IIB T6 – 03 ATEX 1	34234X.	
Aluminium explosionproof enclos	ure for category 2 & 3 Ha	zardous Area Applications.
Switches:	1, 2, 3 or 4 x V3 SPDT me	echanical switches.
	1, 2, 3 or 4 x Magnum X	T90 hermetically sealed.
Conduit Entry:	1, 2 or 3 x M20, M25, PG	13.5, PG16, PG21, 1/2" NPT or 3/4" NPT.
Solenoid:	RGS-Falcon (See page 7	for options).
Network Options:	As-i, Devicenet, ModBus	š.

#### Ex II 1G D - EExia IIC T6 - 02 ATEX 133287X. Aluminium enclosure for category 1 Hazardous Area Applications. Switches: 1 or 2 x V3 SPDT gold plated mechanical switches. 1 or 2 x Inductive proximity. 1 or 2 Magnum XT90 hermetically sealed. Conduit Entry: 1 or 2 x M20, M25, PG13.5, PG16, PG21, 1/2" NPT or 3/4" NPT. RGS-Falcon (See page 7 for options). Solenoid: **Network Options:** Foundation Fieldbus.

Quantum<sup>™</sup> 3600 Series

Solenoid

Quantum <sup>™</sup> 3600 Se	ries	EExia Resin Enclosure
Fx II 2G D – FExia IIC T6 – 02 ATE	X 133287X.	
Grilamid resin enclosure with hig	h corrosion resistance for c	ategory 2 or 3 Hazardous Area Applications.
Alternative Enclosure Materia	Is: 316 Stainless Steel. (As	shown)
Switches:	1, or 2 x V3 SPDT gold p	plated mechanical switches.
	1 or 2 x Inductive proxi	mity.
	1, 2, 3 or 4 Magnum XT	90 hermetically sealed.
Conduit Entry:	1 or 2 x M20, M25, PG1	3.5, PG16, PG21, 1/2" NPT or 3/4" NPT.

RGS-Falcon (See page 7 for options).

### Quantum<sup>™</sup> 3700 Series

Ex II 2G D – EExme II T6 – 03 ATEX 135110X. Grilamid resin enclosure with high corrosion resistance for category 2 or 3 Hazardous Area Applications Alternative Enclosure.	
Materials:	316 Stainless steel, Aluminium.
Switches:	1 or 2 Magnum XT90 hermetically sealed.
Terminal Block:	9 point Exe.
Conduit Entry:	1 or 2 x M20, M25, PG13.5, PG16, PG21, 1/2" NPT or 3/4" NPT.
Solenoid:	RGS-Falcon (See page 7 for options).

### Quantum<sup>™</sup> 3800 Series For Non Hazardous Applications. Grilamid resin enclosure with high corrosion resistance. 1 or 2 x V3 mechanical switches. Switches:

1 or 2 x Magnum XT90 hermetically sealed. 1 or 2 x M20, M25, PG13.5, PG16, PG21, 1/2" NPT or 3/4" NPT. **Conduit Entry:** Solenoid: Reflex (Contact sales office for information).

# **Quantum**<sup>®</sup>

**Control Monitors** 











# **Dual Coil Quantum®**

**Low Power Control Monitors** 



# Dual Coil Quantum™ EExd Aluminium Enclosure EExd IIB T6 Approved Cert#98E.124294X - Cenelec Approved. Aluminium explosionproof enclosure for Zone 1 or 2 Hazardous Area Applications. Switches: 1,2,3 or 4 x V3 SPDT mechanical switches. 1,2,3 or 4 x Magnum XT90 hermetically sealed. Options: Dual coil or double solenoid configuration. Conduit Entry: 1,2 or 3 x M20, M25, ¼" MPT, PG16 or PG21. Solenoid: RGS-Falcon (See page 7 for options).



oil Quantum™ 860	0 Series	EExia Resin Enclosure
Ex II 2G 3D – EExia IIC T6	– 04 ATEX 136325X.	
Material:	Grilamid.	
Switches:	1, 2 or 3 x Inductive	gold plated mechanical switches. proximity. XT90 hermetically sealed.
Options:	Dual coil or double	solenoid configuration.
Conduit Entry:	1 or 2 x M20, M25, F	PG13.5, PG16, PG21, 1/2" NPT or 3/4" NPT.
Solenoid:	RGS-Falcon (See pa	ge 7 for options).
Ex II 1G D – EExia IIC T6 –	04 ATEX 136325X.	
Material Options:	Anodised Aluminiu	im or Stainless Steel.



### Dual Coil Quantum<sup>™</sup> 8700 Series EExme Resin Enclosure

Ex II 2G 3D – EExme II T6 – 03 ATEX 136268X.	
Material Options:	Grilamid, Anodised Aluminium or Stainless Steel.
Switches:	1,2 or 3 x Magnum XT90 hermetically sealed.
Terminal Block:	12 Point Exe.
Options:	Dual coil or double solenoid configuration.
Conduit Entry:	1 or 2 x M20, M25, PG13.5, PG16, PG21, 1/2" NPT or 3/4" NPT.
Solenoid:	RGS-Falcon (See page 7 for options).



### Dual Coil Quantum<sup>™</sup> 8800 Series General Purpose Resin Enclos

	For Non Hazardous Applications. Zytel engineered resin enclosure with high corrosion resistance.	
Switches:	1, 2 or 3 x V3 SPDT mechanical switches. 1, 2 or 3 x Magnum XT90 hermetically sealed.	
Options:	Dual coil or double solenoid configuration.	
Conduit Entry:	1 or 2 x M20, M25, PG13.5, PG16, PG21, 1/2" NPT or 3/4" NPT.	
Solenoid:	RGS-Falcon (See page 7 for options).	

Coils	cv	Body	Action	
24 VDC	1.1 CV	Nickel Plated Brass	3/2	5/2
48 VDC 110/120 V AC		Anodised Aluminium	3/2	5/2
110 VDC 125 V AC		316 Stainless Steel	3/2	5/2
220/240V AC	3.5 CV	Anodised Aluminium	3/2	5/2

Note: Dual Coil only available 5/2 way body

### **Falcon Manual Override Solenoid Valves**

#### N – No-Voltage Release (Latching)



With the coil de-energized and the valve in manual override operation, a secondary press button latches the palm button 'down' to maintain operation. Reapplied manual pressure on the palm button will release the latch allowing return to the original position. With the palm button depressed and latched (valve operated energy now applied to the coil will unlatch the button (both visually and audibly)) but to maintain operation

de-energising the coil returns the valve to the original position.

Energy applied to the coil will have no effect towards operating the valve until the palm button is manually depressed, causing the valve to operate. Operation is maintained until the coil is de-energised. (Note – latching of the palm button in the 'coil energised' condition does NOT maintain valve operation if the coil is de-energised).

### A – Momentary Override



With the coil de-energised, the palm button may be depressed and held to operate the valve. Release of the button will return the valve to the original position.

#### R - No-Voltage Release (Non Latching)

With the coil first energised, the palm button is then manually moved. The inward movement of the palm button causes the valve to shift. When the coil is de-energised, the valve automatically returns to its original position.



#### L – Falcon Manual Locking Override

With the coil de-energised, the palm button may be depressed to operate the valve clockwise rotation of depressing palm button will maintain operated condition until manually disengaged allowing return to the original position. **Note - in the overridden position the coil status will not affect the operated valve**.

#### H - Hex. Drive Maintained Override

When coil de-energised insert Allen key and rotate Hex. Head screw clockwise to operate valve. Valve will stay put until hex head screw is rotated anticlockwise (4-5 turns) back to original position.

#### E - External Pilot

The  $\frac{1}{6}$  "NPT external pilot connection requires a separate auxiliary pressure line to the valve. This feature should be used when the controlled pressure is below the minimum 45 psi operating pressure.

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# Falcon®

# **Solenoid Configurations**

# Falcon II®

# **Control Monitors**

- Falcon II offers increased product performance and specification over the Falcon 1.
- Increased Cv of the existing valve to the market standard (greater than 0.7) to meet competition on an equal footing.
- Offer speed control to meet lower Cv requirements where necessary.
- Improved the durability of the spool movement indicator.
- Offers a fully non-venting valve to the market.
- The unit, is fitted to existing coil bases and therefore is backward compatible with previous Falcon I units.
- Reduced the material & landed cost of the product in all materials.
- Enhanced offering in line with market feedback on previous product.
- Obsolescence strategy for Falcon I.

### **Falcon II Standard Product Line**

#### Materials

The Falcon II is available in the following materials: Anodised Aluminium, Nickel Plated Brass, 316 Stainless Steel.

303 Stainless Steel is not offered in this range due to the competitive costs offered on the 316 Stainless Steel, rendering this material redundant.

#### **Valve Flow Rates**

In line with customer feedback the Falcon II offers as standard (without speed control) a Cv of 1.1. This will meet the majority of applications in the industries that are currently supplied, the 3.5Cv Falcon I will continue to meet high flow applications.

#### Valve Port Tapping

The Falcon II is available in both NPT and BSP thread tapping for the standard valve to meet European and American standards. All threads are  $\frac{1}{4}$ " size to industry standards with any External Pilot options being offered with  $\frac{1}{4}$ " size tapping. The tapping machined into any valve body (or pilot end) will be marked (machined) into the body (or pilot end) marked as either NPT (or "N") or BSP (or "B").

#### **Internal Venting**

The Falcon II range of pneumatic valves is designed with all venting to be done within the valve and exhausted by the standard exhaust port. This means that all pilot exhaust, pilot piston exhaust, and indicator chamber relief is sealed and ported to port 3 below the fitting level.



# Falcon II®

**Control Monitors** 

## **Optional Falcon II Solenoid Valve offering**

- Existing Manual Override version as supplied on Falcon 1 Momentary, Maintained Latching, No Voltage Release Latching and Non Latching, Allen Key Latching
- External Pilot
- Optional Seals for High or Low Temperature applications
- ETS (Exhaust to Springs) See page 10 for explanation
- 3/2 Normally Open
- 5/3 Way Varients / Choice of all Ports open or all ports closed in unenergised state

### **Falcon II Material Specifications**

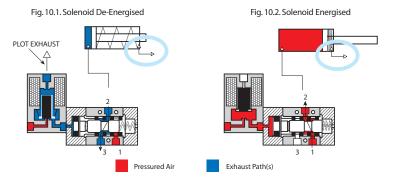
Components	Aluminium Valve body	316 SS Valve Body	Ni-plated Brass Valve Body
Valve Body	Black anodised Aluminium	Passivated 316 Stainless Steel	Ni-plated Brass
Pilot Piston End Cap	Black anodised Aluminium	Passivated 316 Stainless Steel	Ni-plated Brass
Spring End Cap	Black anodised Aluminium	Passivated 316 Stainless Steel	Ni-plated Brass
Spool	PTFE impregnated, hard anodised aluminium	303 Stainless Steel	PTFE impregnated, hard anodised aluminium
Seals (Std operating temp.)	Nitrile	Nitrile	Nitrile
Bushes	Brass	Brass	Brass
Spring	Stainless Steel	Stainless Steel	Stainless Steel

# Falcon II®

**Control Monitors** 

# The Operation and Benefits of Exhaust to Spring (ETS)

The conventional operation of a spring return actuator would be through the use of a 3/2 valve controlling the air supply to the pressure side of the actuator. *But the spring side is left to breathe atmospheric air and potentially contamination during each cycle.* 

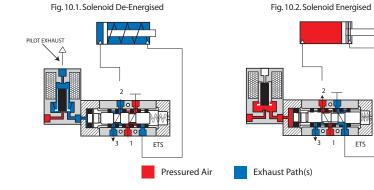


# **Exhaust to Spring (ETS)**

By internal connections within the solenoid valve, Westlock, is now able to provide the functionality of ETS in the Falcon II range of solenoid valves, as illustrated below.

The air drawn into the spring space of the actuator is at atmospheric pressure, but is of the same quality as the compressed air supply feeding the pressure side of the actuator.

The ETS port is internally connected within the valve to exhaust port 3



# Falcon II<sup>®</sup>

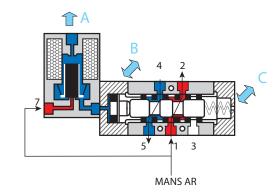
# Internal Venting

Falcon 1





Falcon II



In Falcon 1 there are 3 exhaust points to atmosphere:

A) Solenoid exhaust

B) Breather for space behind the pilot piston

C) Breather for the spring space

In Falcon II all 3 of these exhaust points are eliminated, as these areas of the solenoid valve all vent into the exhaust ports of the main spool valve.

Note: 1.2cv version of Falcon I has 2 exhaust points to atmosphere either side of outlet ports. These are eliminated within Falcon II design



# **Sensors and Transmitters**



# **Mechanical Switch**

SPDT Form C, DPDT Form ZZ UL/CSA Electrical Rating (SPDT) 15 amps/125/250 VAC .5 amps/125 VDC 6 amps/24 VDC .25 amps/250 VDC 5 amps/125 VAC

10 amps/125 VAC 10 amps/250 VAC Operating Temp. -25°C to +148°C

Electrical Rating (DPDT)

Magnum XT-90

#### High Current Proximity Sensor SPDT Form C"Hermetically Sealed" UL/CSA

Contacts: Pure Tungsten or Rhodium Initial Contact Resistance: 50ohms (max) Housing (Flame Retardant Valox<sup>©</sup>) Operating Temp: -29°C to 93°C Operational Life: 600,000 Cycles (full rated load) Rhodium: SPST/SPDT Form C (Normally Open), 0.295 amps/120 VAC, 0.15 amps/240 VAC, 1 amp/24 VDC Tungsten: SPST/SPDT Form C (Normally Open), 3 amps/120 VAC, 1.5 amps/240 VAC, 2 amps/24 VDC ATTENTION: For very low power sensing applications, Power ≤ 240 mW (24 VDC @ 10mA for example) Magnum sensors with Rhodium contacts MUST be used.

# ATTENTION: Magnum and Proximity Sensors

Only. PLC input modules utilize capacitors to filter out electrical noise. Newer, more sensitive designs have higher input impedances and lower operating currents and thus require higher values of capacitance for filtration. If the DI card Capacitance ≥ 0.01 mfd. a resistor of appropriate size MUST be used in series with the switch contacts to prevent the capacitive discharge from damaging the switch contacts. As an alternative, specify the MagPAC. Please consult factory for resistor sizing, a procedure to measure the capacitance of your DI card and/or additional information.

Switching Frequency: 1 KHz

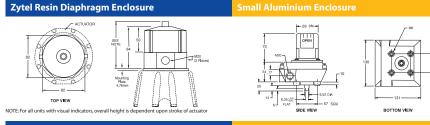
Output/Current Consumption:

Operating Temp: -25°C to 100°C

Input Voltage Range: 5-25 VDC

Nominal Voltage: 8 VDC

≥1mA ≤3mA



**Small Zytel Enclosure** 

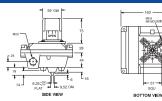


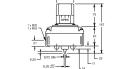






EExd IIB Aluminium Enclosure



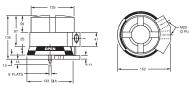


SIDE VIEW

BOTTOM VIEW

BOTTOM VIEW

#### **EExd IIC Enclosure**

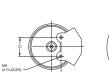


TOP VIEW

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SIDE VIEW



BOTTOM VIEW



SIDE VIEW

OPTIONAL NAMUR SHAFT

EExd IIC Enclosure







#### DPDT Form CC "Hermetically Sealed" UL, CSA Stainless steel housing meets all NEMA 4, 4x, 7 x 9 requirements. Class 1, Groups A, B, C, and D

Silver Bullet

Pepperl + Fuchs NJ2-V3-N

Proximity Type (Solid State)

Sensing Range: 2mm

Hysteresis: Approx. 5%

Class II, Groups E, F and G

Intrinsically Safe, BASEEFA, ATEX, PTB, UL, CSA

Electrical Version: DC Voltage 2 wire in

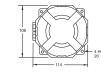
accordance with DIN19234 (NAMUR)

High Current Proximity Sensor SPDT Form C. Divisions 1 and 2 Cenelec EExd IIC Certified Electrical Rating: 3 amps/120 VAC 1.5 amps/240 VAC 2 amps/24 VDC

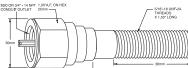
# 0-100% Position Transmitters

RS: A 1000 or 10,000 ohm analog resistive output proportional to valve position. CS: A 4-20 mA, or 10-50 mA. analog current output proportional to valve position.

DT: Absolute encoder sensing technology with loop powered analog position transmission. 420R: A non-contact 4-20 mA. analog current output proportional to valve position.



TOP VIEW Measurements shown are in millimetres



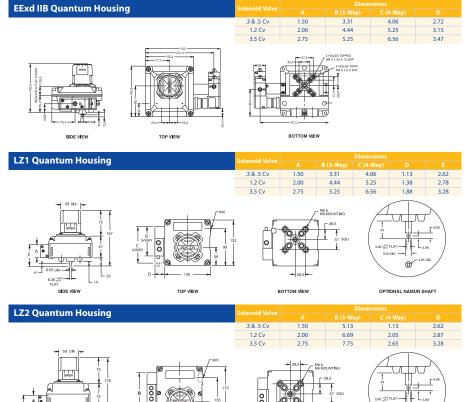
**12 WESTLOCK** 

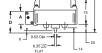
# WESTLOCK CONTROLS

**Technical Specifications** 

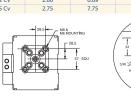


# **Technical Specifications**









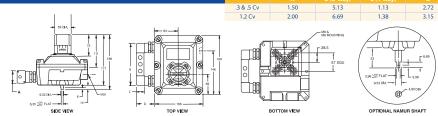
BOTTOM VIEW

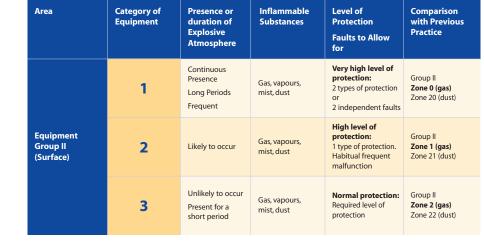
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OPTIONAL NAMUR SHAFT

SIDE VIEW

### **EExd Dual Coil Quantum Housing**





# **Simple Apparatus**

Simple electrical apparatus and components (eg thermocouples, photocells, junction boxes) may be used in intrinsically safe systems without certification provided that they do not generate or store more than 1.2V, 0.1A, 10µ, and 25mW in the intrinsically safe system in the normal or fault conditions.

Simple apparatus shall conform to all the relevant requirements of Intrinsically Safe Standard EN50020, but need not be certified and need not comply with clause 12 (marking).

#### Other Test and approval organisations for Hazardous Locations with certified Monitors

UL	Underwriters Laboratories	North America
FM	Factory Mutual Research	North America
CSA	Canadian Standards Association	Canada
SAA	Standard Australia	Australia
JIS	Japanese Industrial Standard	Japan
INMETRO	Instituto Nacional De Metrologia	Brazil
IECEx	IEC Scheme for Certification to standards for Safety of Electrical Equipment for	
	Explosive Atmospheres	Global

Westlock reserve the right to change the dimensions of any product without prior warning.

# Atex

# **Approvals and Certification**