

ANSI CLASS 150 & 300

31P/32P SERIES





The **31P/32P** Series are **HABONIM**'s line of one piece fully flanged reduced bore ball valves in ANSI class 150 and ANSI class 300. HABONIM's flanged valves offer tight shutoff, long service life and high durability with exceptional performance in many service applications under the most severe working conditions.

### **Technical Summary**

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Size Range:	½" - 8" (DN15 - DN200)
Flange Connection:	31P Series - ANSI class 150
	32P Series - ANSI class 300
Application:	Chemical, Petrochemical, Oil and Gas production,
	Refining, Energy, Pulp & Paper and others
Service:	Steam, Chemicals, LP-Gas, Thermal Fluid,
	Chlorine, Ammonia, Sour Gas
Materials:	Carbon Steel, Stainless Steel, Hastelloy-C22,
	Alloy-20, Monel, Duplex
Certifications:	Firesafe to API 607 4th Edt., EN 12266-1:2003,
	API 6FA, PED 97/23/EC, Directive 94/9/EC
	Lloyds Type Approved to BS 5351 & API 6D
Operation:	Hand or Gear operated, Pneumatic, or Electric
	Actuated

#### Construction

All valves are one piece design. The valve bodies have a top mounting flange conforming to ISO 5211 for direct mounting of actuators, limit switches, fugitive emission bonnets or extended handles.

### **Seats**

Flexible seat design provides tight shutoff at high and low pressures, reduced wear and valve torque. A wide range of seat materials are available. Standard seat materials are Virgin PTFE, glass filled PTFE or carbon-filled PTFE. For other seat materials, please refer to Bulletin T-624, or consult with Habonim.

#### Stem

The valve stem assemblies have blowout proof stems with live loaded spring washers to compensate for pressure and temperature surges and wear.

### Ball

A highly polished solid ball with a pressure relief hole in the stem slot to equalise the pressure in the body cavity ensures tight shutoff and long service life.

### **Body and Trim Materials**

The standard valve body materials are 316 Stainless Steel and Carbon Steel grades WCB and LCB. Standard trim material for ball and stem is 316 Stainless Steel. Trim materials such as Monel, Hastelloy-C, Alloy-20, Duplex and others are available for specific applications.

#### **Antistatic**

The valve stem has a built in antistatic device which ensures continuous contact of stem-to-ball and stem-to-body.

#### Valve's Refinement

Carbon Steel valves are phosphated and oil dipped. Stainless Steel valves are natural finish.

### Interchangeability

Valve ball, stem, seats and seals are interchangeable with the Habonim **47P/46 Series** three piece ball valves.

### **Fire Safe Valves**

Fire Safe valves are designed and tested to the requirements of API 607 4th Edition and to BS 6755 Part 2 specifications. Valves for fire safe application are identified by the prefix "AF". Fire Safe certificates for valves should be requested, if required.

#### Secondary sealing

All fire safe valves are fitted with flexible graphite body seals and graphite stem seals.

The valves contain soft seat rings. In the event of fire, a secondary metalic machined ring comes in contact with the ball and prevents leakage through the valve port. The stem incorporates a machined ring shaped surface which will prevent leakage, once the thrust seal has been burnt off.

#### **Special Service**

Valves prepared for special services such as Dry Chlorine, Oxygen, Hydrogen Peroxide, Ammonia, Vacuum, Steam, Thermal fluids and low temperature service are in accordance with the relevant standards.

Other designs available include Control valves with V-Ported seats, Diverter valves, Steam Jacketed valves, Cryogenic valves and Double-Block & Bleed valves.

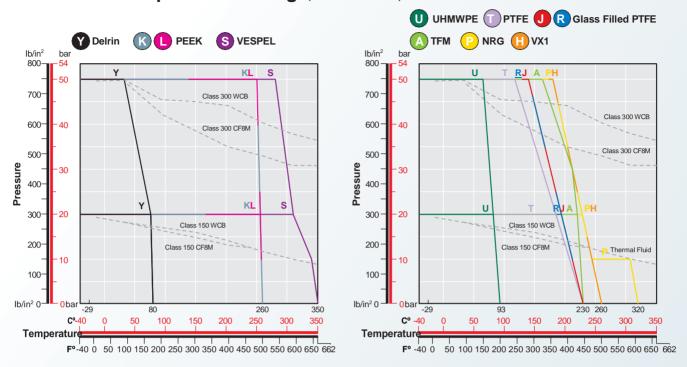
Sour gas service valves are to NACE MR-01-75. Ask for the relevant bulletins for all these applications.

#### Other available accessories:

Stem extensions for valves.
Fugitive emission kits for hazardous fluids.
Locking devices for securing valve postion.
Manual gear operators for operating large valves.
Declutchable gear operators for actuated valves.
Spring return handle (Dead man lever) for dependable automatic closing or opening of valves.
Limit switches for on-off indication.



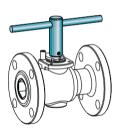
### Pressure I Temperature Rating (Seat Material)



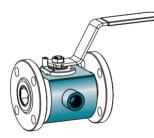
The pressure/ temperature rating is determined by the valve flanges and by the seat rating. Temperature ranges from -40°C to 350°C. Valves fitted with PEEK, DELRIN & VESPEL seats are assembled with PEEK, NYLATRON, VESPEL thrust seal accordingly and SS 17-4PH stem.

### Valve Options

The HABONIM distinctive ability to engineer solutions for special applications has resulted in many designs. Some of the various valve designs and accessories that HABONIM have available with the 31P/32P series are shown below. For more information and other options, please consult with Habonim.



Extended Stem Handle (See Bulletin C-514)



Steam Jacket (See Bulletin C-511)

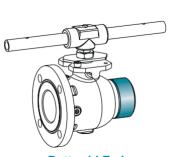
Valve	Cv Values		Limiting Stem Input Torque*				
Size	Flow Coefficients		316 Stem n	S/S naterial	<b>17-4PH</b> Stem material		
Inch	Cv	Kv	Nm	in-lb	Nm	in-lb	
1/2"	7	6	13.2	117	91	805	
3/4"	10	9	13.2	117	91	805	
1"	30	26	24.4	216	165	1,460	
1½"	90	78	48.6	430	268	2,372	
2"	130	112	48.6	430	268	2,372	
3"	350	302	385	3,400	1,930	17,000	
4"	720	621	385	3,400	1,930	17,000	
6"	1,020	879	1,570	13,900	7,500	66,300	
8"	1,880	1,552	1,570	13,900	7,500	66,300	

Cv - Flow in US GPM at 1 psi pressure drop.

Kv - Flow in m3/hr at 1 bar pressure drop.

Valve flow rates are determined in full open position with water at 15 C° (60 F°).

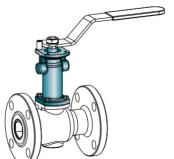
\* Limiting Stem torque figures are based on random laboratory tests. These are not to be confused with valve operating torque.



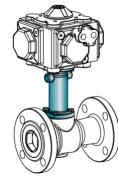
**Buttweld End** 



**Double Block & Bleed** 



**Fugitive Emission** 



Fugitive Emission With Actuator

#### Valve Specification M"-2" (DN15-DN5O) Locking Material Specifications 1 Body Stainless St. ASTM A351 CE8M, DUPLEX **Device Kit** ALLOY 20, HASTELOY C22, MONEL 2 1 Insert Carbon St. ASTM A216 WCB Stainless St. ASTM A351 CF8M, DUPLEX, ALLOY 20, HASTELOY C22, MONEL 3 Ball 1 **(C)** Stainless St. ASTM A276 316/316L, DUPLEX, 4 Stem ALLOY 20. HASTELOY C22. MONEL 1 0 Seat ring PTFE, RPTFE, NRG, PEEK, TFM, VESPEL, 2 \*5 The state of the s DELRÍN LIHMWPÉ PTFE, RPTFE, TFM, UHMWPE, Graphite \*6 Body seal Stem thrust seal RPTFE, NRG, PEEK, TFM, VESPEL, 1 NYLATRON, UHMWPE Stainless St. ASTM A582 303 8 Stop pin Stem packing NRG, RPTFE, TFM, UHMWPE Graphite 2 Stainless St. ASTM B783 316L 10 Follower 1-2 11 Disc springs Stainless St. 17-7PH 2 Stainless St. ASTM A194 316 12 Stem nut 13 Locking clip Stainless St. ASTM A164 304 14 Handle Stainless St. ASTM A240 430 Carbon St. Zinc plated 15 Serrated washer Stainless St. 410 Stainless St. ASTM A194 316 16 Handle nut 17 Sleeve Vinyl Plastisol 18 Anti static spring Stainless St. AISI 302 19 Anti static ball Stainless St. AISI 304 20 LD housing Stainless St. ASTM A351 CF8 21 LD stem Stainless St. ASTM A351 CF8 LD spring 22 Stainless St. Music Wire 23 LD circlip Spring Steel \* Standard items supplied in repair kits. Stem **Preparation** dimensions for actuation ACROSS FLATS Stem flats М show valve ball position M Thread without nut 16 with nut TxL THREAD F PCD h STEM HEIGHT C BORE 0 (H) HABONIM CLOCKWISE TO CLOSE В App. Weight kg./lb Р Valve Size Bore Dia В D M TxL 300 11.15 108.0 140 46.0 29.0 38.0 92.0 151.0 5.54 3/ B 11.1 36.0 (F03) M5x10 1.7 2.4 mm 1/2" 0.44 4.25 1.81 1.14 1.5 3.62 5.94 0.218 ÚNF 0.437 3.8 1.42 5.3 in 14.3 117.0 152.0 49.3 31.4 40.3 94.0 151.0 5.54 11.1 36.0 (F 2.3 3.3 mm M5x10 3/4" 0.56 1.94 1.24 1.59 3.7 0.218 UŃF 0.437 5.1 7.3 4.61 5.94 1.42 in 6.0 42.0 (FC 20.6 127.0 165.0 57.2 38.2 55.6 103.5 170.0 7.54 15.4 3.3 4.6 M5x10 mm 1" 0.81 6.5 2.25 1.50 2.19 4.07 6.69 0.296 ÚNF 0.606 1.65 10.2 5.0 7.3 in 190.0 62.3 50.0 (F05) 31.8 165.0 43.6 73.1 119.2 220.5 8.7 19.6 8.7 5.5 mm 9/16 M6x12 11/3"

1.25

38.2

1.50

6.5

178.0

70

in

in

2"

mm

4.7

123.9

4 88

8.68

220.5

8 68

0.343

8.7

0.343

ÚNF

9/16"

ÚNF

0.771

19.6

0.771

1.97

50.0 (F05)

1 97

M6x12

12.2

8.1

18.0

19.3

10.8

24 0

2.88

77.8

3.06

2.45

67.8

2 67

7.5

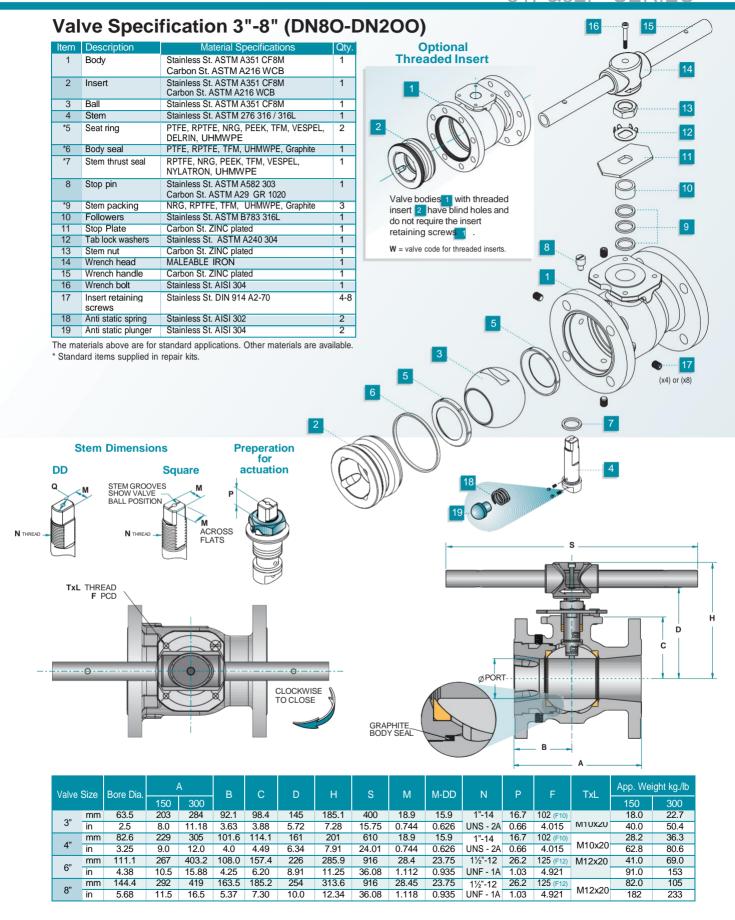
216.0

8.5

1.72

48.3

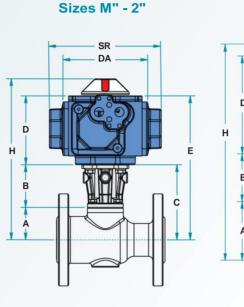
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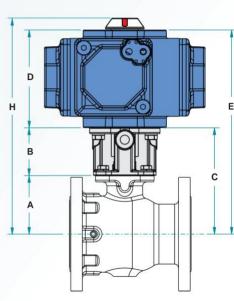


### 31PI32P Series Automated Valve Dimensions

### **Actuation**

Where automation is required, the 31P/32P series ball valves are available with Habonim's unique 4-Piston pneumatic Compact actuator. The Compact actuator is available in 8 sizes, spring return or double acting. All the valve mounting flanges are according to ISO 5211 and are suitable for accommodating any quarter turn actuator (pneumatic or electric) for valve automatization. Valves can be operated for on-off or throttling application. The actuators have a NAMUR air connection interface for attaching solenoids. Limit switches and positioners can be mounted on the actuator top face according to VDI / VDE 3845. For information, please refer to Bulletin B360.





Sizes 3" - 8"

	Actuator			31P/32P Series	Compact Actuator				
	size	А	В	С	Е	Н	D	DA	SR
	C15		40	69.0	138.0	158.0	69.0	86.0	110.0
½" C20	29.0	40	69.0	149.7	169.7	80.7	102.0	131.0	
F03	C25		40	69.0	166.2	186.2	97.2	132.0	161.0
	C15		40	71.4	140.4	160.4	69.0	86.0	110.0
3/4"	C20		40	71.4	152.1	172.1	80.7	102.0	131.0
F03	C25	31.4	40	71.4	168.6	188.6	97.2	132.0	161.0
1 00	C30		40	71.4	168.6	188.6	97.2	132.0	161.0
	C15		50	88.2	157.2	177.2	69.0	86.0	110.0
1"	C20		50	88.2	168.9	188.9	80.7	102.0	131.0
F04	C25	38.2	50	88.2	185.4	205.4	97.2	132.0	161.0
	C30		50	88.2	204.8	224.8	116.6	151.0	186.0
	C20		60	103.6	184.3	204.3	80.7	102.0	131.0
1½"	C25	43.6	60	103.6	200.8	220.8	97.2	132.0	161.0
F05	C30		60	103.6	220.2	240.2	116.6	151.0	186.0
	C35		60	103.6	239.1	259.1	135.5	182.0	222.0
	C25		60	108.3	189.0	209.0	80.7	102.0	131.0
2"	C30	48.3	60	108.3	205.5	225.5	97.2	132.0	161.0
F05	C35		60	108.3	224.9	244.9	116.6	151.0	186.0
	C45		60	108.3	243.8	263.8	135.5	182.0	222.0
	C30		80	178.3	294.9	314.9	116.6	151.0	186.0
3"	C35	98.3	80	178.3	313.8	333.8	135.5	182.0	222.0
F10	C45		80	178.3	342.3	362.3	164.0	221.0	269.0
	C60		80	178.3	395.8	425.8	217.5	285.0	360.0
	C35	114.1	80	194.1	329.6	349.6	135.5	182.0	222.0
4"	C45		80	194.1	358.1	378.1	164.0	221.0	269.0
F10	C60		80	194.1	411.6	441.6	217.5	285.0	360.0
	C75		80	194.1	464.1	494.1	270.0	342.0	437.0
	C35	157.4	100	257.4	392.9	412.9	135.5	182.0	222.0
6"	C45		100	257.4	421.4	441.4	164.0	221.0	269.0
F12	C60		100	257.4	474.9	504.9	217.5	285.0	360.0
	C75		100	257.4	527.4	557.4	270.0	342.0	437.0
0"	C45		100	285.1	449.1	469.1	164.0	221.0	269.0
8"	C60	185.1	100	285.1	502.6	532.6	217.5	285.0	360.0
F12	C75		100	285.1	555.1	585.1	270.0	342.0	437.0

### **Actuator Sizing**

Valve sizing tables of the Compact actuators on Habonim valves are available on request.

The sizing tables are based on valve size, differential pressure. valve seat types, working temperature, flowing media and frequency of operation.

The valve torque figures are calculated from tests using water at room temperature at different pressure drops for each seat material and actuator air pressure.

Please consult with HABONIM for more details.

### Flanged Valve Sizing Table

The following sizing table is for Class 150 and 300 valves with PTFE seats at ambient temperatures and 10 bar pressure drop and is for reference only.

Valve	Doub	ole Acting (	DA)	Spring Return (SR)			
Size	60 psi	80 psi	100 psi	60 psi	80 psi	100 psi	
1/2"	C15	C15	C15	C20-2A2B	C15-1B2	C15-2	
3/4"	C15	C15	C15	C20-2A2B	C15-1B2	C15-2	
1"	C20	C15	C15	C25-2A2B	C20-2C	C20-3	
11/2"	C20	C20	C20	C30-2A2B	C25-2C	C25-3	
2"	C25	C25	C20	C30-2A2B	C30-2C	C25-3	
3"	C35	C30	C30	C45-2A2B	C35-2C	C35-3	
4"	C45	C35	C30	C60-2A2B	C45-2C	C45-3	
6"	C60	C45	C35	C75-2A2B	C60-2C	C60-3	
8"	C75	C60	C45	CONSULT	C75-2C	C75-3	

### **Mounting Actuators or Gear Operators**

When preparing a valve for actuation, make sure to follow the instructions below.

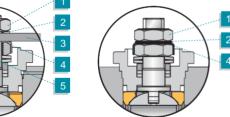
#### Stem arrangement for actuated valves

Valve sizes 1/2" to 2".

Release the wrench nut and serrated washer, remove the wrench and refasten the wrench nut on the tab washer 4. Remove the stop pin 5. Valve sizes ½" and 2" do not require the wrench nut



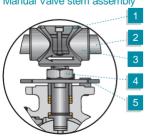
Actuated Valve stem assembly



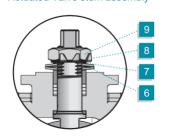
### Valve sizes 3" to 8"

Release the wrench bolt and remove the wrench handle wrench head 3, gland nut 4 and stop plate 5. Assemble the two disc springs stem location ring tab washer and refasten the non-slotted gland nut.

Manual Valve stem assembly



Actuated Valve stem assembly



### Valve Installation

Habonim flanged valves are delivered in the open position and with flange protection covers. Flanged valves are installed directly into the pipe line. When installing the valves in-line. follow the bolt tightening patterns shown below, using the recommended torque figures for safe operation. For more information, please refer to the Installation, Operation and Maintenance manual of the Habonim Flanged valves.







4 Bolts

8 Bolts

12 Bolts

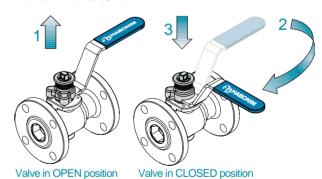
Valve Valve Size Size		ANSI	ANSI 150		l 300	
(in)	(DN)	Nm	in.lb	Nm	in.lb	
1/2"	15	80	710	80	710	
3/4"	20	80	710	140	1,240	
1"	25	80	710	140	1,240	
1½"	40	80	710	240	2,120	
2"	50	140	1,240	140	1,240	
3"	80	170	1,500	250	2,210	
4"	100	170	1,500	250	2,210	
6"	150	170	1,500	250	2,210	
8"	200	170	1,500	420	3,720	

### **Locking Device**

LLP (Locked in Last Position)

The Habonim spring loaded locking device (LD) is ideal for applications where it is critical to keep the valve position without the risk of accidental operation.

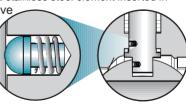
The locking device fits easily to the valve stem by simply removing the stem nut and threading the lock stem above the handle. The LD can lock the valve in the closed or open position. The LD can be fitted to the valve in-line. Available in sizes 1/2" to 2".



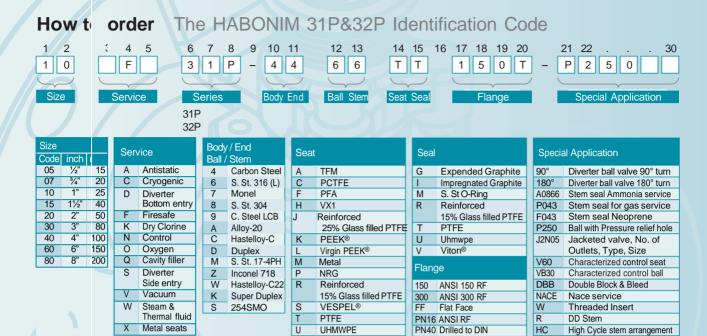
Antistatic Device

The antistatic device discharges static electricity buildup on the ball, conforming to BS 5351 for continuous electrical contact between ball/stem and stem/body. The contact is made by a spring loaded stainless steel element inserted in

the stem or a conductive PTFE stem seal. Valve sizes up to 2" fiature a stem/body contact, while larger size valves have also a ball/stem contact.



## FLANGED STANDARD BORE BALL VALVES 31P&32P SERIES



In some applications the available options above are limited to specific sizes Please consult with Habonim for details.

BS 5351

API 598

MR0175

ANSI B16.5 Raised Face

BS 1560 class 150, 300

ANSI B16.10 Short Pattern

ISO 5208. EN 12266-1:2003

API 607 4th Edt. API 6FA

EN 12266-1:2003

ISO 9001-2008

Directive 94/9/EC

PED 97/23/EC

ISO -10474 DIN EN 10204 3.1.B

LR Type App. BS 5351&API 6D ANSI B16.34, BS 5159

Standards of Compliance

Flanges:

Face-to-Face:

Pressure Testing:

(option must be specified)

Quality Assurance:

Fire Testing:

Certification:

Antistatic

Design:

### How to order

Derlin<sup>®</sup>

When placing an order for HABONIM valves, please provide as many details possible on the application such as:
Media, Temperature, Pressure, Pipe line size and type of connection.

BW Buttweld neck

SRS

DHN

Self Relieving Seat DHN coating

Other end connections are available on request.

### Example: 10 AF31P - 4466TG / 150- P250

Size 1" (10), Antistatic (A), Firesafe (F), Reduced Bore ANSI 150 (31P), C. St. Body & Insert (4), S. St. 316 Ball & Stem (6), PTFE Seats (T), Graphite Body Seals (G), ANSI 150 RF Flange (150), Ball with pressure relief hole (P250).

### **Quality Assurance**

As an ISO 9001- 2008 certified company, Habonim operates according to internal manufacturing specifications that are written for each application and for specific customers. From the design stages to final inspection of assembled valves, Habonim controls its procedures for the integrity of the parts, their manufacturing process, storing and preservation and final assembly, to keep the highest standards of perfection of the product. All valves are 100% leak tested before packaging. Each valve is tagged for traceability and material certification can be provided on request.

**DELRIN**<sup>®</sup> is a registered trademark of DuPont, **VESPEL**<sup>®</sup> is a registered trademark of DuPont, **KEL-F**<sup>®</sup> is a registered trademark of 3M Company **NYLATRON**<sup>®</sup> is a registered trademark of Quadrant DSM Engineering Plastic Products, **TFM**<sup>™</sup> is a trademark of Dyneon, **PEEK**<sup>®</sup> is a trademark of VICTREX In accordance with our policy to strive for continuous improvement of the product, we reserve the right to alter the dimensions, technical data and information included in this catalogue when required.



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